Table of Contents — 1989

February 1989

Articles

The Importance of Real-Fluid Behavior in Predicting Release Rates Resulting from High-Pressure Sour-Gas Pipeline Ruptures • *D. J. Picard and P. R. Bishnoi* 3

Characterization of Dilute and Dense Phase Vertical Upflow Gas–Solid Transport Based on Average Concentration and Velocity Data • *S. L. K. Mok, Y. Molodtsof, J.-F. Large and M. A. Bergougnou* 10

Independent Prediction of Slip Velocity and Hold-up in Liquid/Liquid Extraction Columns • *Arun Kumar and Stanley Hartland* 17

Mass Transfer in Tube Bundles with Liquid Fluidized Particles • *Isabel A. Nieva and Ursula Böhm* 26

Gas Absorption Rates in a Stirred Cell With Plane Interface in the Presence of Fine Particles • *G. Quicker, E. Alper and W.-D. Deckwer* 32

Experimental Study of Dispersion in a Consolidated Sandstone • *Douglas L. Kinzel and Gordon A. Hill* 39

Dispersion dans les lits de particules avec écoulement pulse • *J. S. Condoret, J. P. Riba et H. Angelino* 45

Kinetic Analysis of the Liquid Phase Hydrogenation of 2-ethyl-hexenal in the Presence of Supported Ni, Pd and Ni-S Catalysts • *Gudmund Smedler* 51

Studies of the Fischer–Tropsch Synthesis on a Cobalt Catalyst. II. Kinetics of Carbon Monoxide Conversion to Methane and to Higher Hydrocarbons • *B. Sarup and B. W. Wojciechowski* 62

Kinetic Modelling of the Pyrolysis of Biomass and Biomass Components • *C. A. Koufopanos, G. Maschio and A. Lucchesi* 75

A Pyrolysis Process for Tar Sands • *C. A. Lechner, A. I. Liapis and M. E. Findley* 85

Reactor Development for the Ultrapyrolysis Process • *D. A. Berg, C. L. Briens and M. A. Bergougnou* 96

Studies on the Inhomogeneous Nature of the Silent Discharge Reactor. Part I. Experimental Investigations • *A. A. Khan* 102

Studies on the Inhomogeneous Nature of the Silent Discharge Reactor. Part 2. Kinetic Simulation of a Differential Batch Reactor • *A. A. Khan and C. R. Howarth* 107

Studies on the Inhomogeneous Nature of the Silent Discharge Reactor. Part 3. A Multi-zoned Flow Model • *A. A. Khan* 113

Mass Transfer and Selectivity of Ozone Reactions • *Y. M. Mehta, C. E. George and C. H. Kuo* 118

A Study of *CrO* Vapor Decomposition in Approximated Isothermal RF Plasma Reactors • *P. Meubus and A. Huczko* 127

Propenoxide Isomerization in a Fluidized Bed Reactor • *Emil Danciu and Sorin Straja* 137

Ignition Characteristics of Liquid Hydrocarbon Fuels as Single Droplets • *Carol A. Bergeron and William L. H. Hallett* 142

Nonhydrogenative Co-Processing of Saskatchewan Heavy Oil and Coal • *R. L. Varma, N. N. Bakhshi and R. Ranganathan* 150

Toxicity of Organic Solvents to Fatty Acid Forming Bacteria • *Gordon Hayward and Isaac Lau* 157

Notes

A Modified Correlation to Predict the Minimum Velocity Required to Elutriate Solids from a Liquid-Fluidized Bed • *U. P. Ganguly* 162

Measurement of Longitudinal Distribution of Solids Holdup in a Three-phase Fluidized Bed by Ultrasonic Technique • *S. Uchida, S. Okamura and T. Katsumata* 166

PRSV: The Stryjek-Vera Modification of the Peng–Robinson Equation of State. Parameters for Other Pure Compounds of Industrial Interest • *P. Proust and J. H. Vera* 170

Book Reviews 174

Contents Page from Chemical Engineering Research and Design 176

April 1989

Foreword 177

Invited Review

Biofluidization: Application of the Fluidization Technique in Biotechnology • *K. Schügerl* 178

Articles

Expansion Behaviour of Confined Fluidized Beds of Fine Particles • *G. Donsi, G. Ferrari and B. Formisani* 185

A New Approach to Jet Phenomena Gas Entrainment and Recirculation in a Bidimensional Spouted Fluidized Bed • *N. Freychet, C. L. Briens, M. A. Bergougnou and J. F. Large* 191

The Behaviour of Segregating Fluidized Beds and Its Relevance to Ash Management • *C. R. Bemrose, J. S. M. Botterill, J. Brigwater, A. W. Nienow and Yan Weiping* 200

Mixing and Combustion in a Shallow Coal-Limestone Fluidized Bed Combustor • *T. C. Ho, M. Kirkpatrick and J. R. Hopper* 207

Hydrodynamics of Erosion of Heat Exchanger Tubes in Fluidized Bed Combustors • *J. X. Bouillard, R. W. Lyczkowski, S. Folga, D. Gidaspow and G. F. Berry* 218

A Phenomenological Model for Heat Transfer in Freeboard of Fluidized Beds • *Suleyman Biyikli, Kemal Tuzla and John C. Chen* 230

Pneumatic Transport of Solids in an Inclined Geometry • *G. E. Klinzing, N. D. Rohatgi, C. A. Myler, Dhodapkar, A. Zaltrash and M. P. Mathur* 237

Vertical Pneumatic Conveying of Particle Plugs • *K. Konrad and T. S. Totah* 245

Sedimentation of Polydisperse Concentrated Suspensions • *Mohammed A. Al-Naafá and M. Sami Selim* 253

Hydrodynamics of Three-Phase Fluidized Bed Contamining Cylindrical Hydrotreating Catalysts • *Gyung-Ho Song, Farshad Bavarian, Liang-Shih Fan, Robert D. Buttke and Lawrence B. Peck* 265

Axial Dispersion Characteristics of Three (Liquid–Liquid–Solid) Phase Fluidized Beds • *Sang D. Kim, Myung J. Lee and Joo H. Han* 276

Solids Exit Discontinuity in Slurry Bubble Columns • *T. J. W. de Bruijn, I. G. Reilly, D. MacIntyre and D. S. Scott* 283

Computation of Solid Circulation Rates in a Fluidized Bed from Tracer Particle Concentration Distributions • *Ifiyenia Kececioglu and D. L. Keairns* 290

The Measurement of Instantaneous Local Heat Transfer Coefficients in a Circulating Fluidized Bed • *R. L. Wu, C. J. Lim and J. R. Grade* 301

Heat Transfer in a Liquid–Liquid Spray Column • *F. Lin and J. D. Ford* 308

Cyclone Collection Efficiencies at Very High Temperatures • *P. A. Patterson and R. J. Munz* 321

Monte Carlo Simulation of a Probability Screen • *J. M. Beeckmans and A. Jutan* 329

REY-Zeolite and Silica–Alumina Mixed Support for Hydrotreating Heavy Gas Oil • *Inderjit S. Sambi and Ranveer S. Mann* 337

Notes

Minimum Fluidization Velocity of Binary Mixture • *Chien-Song Chyang, Chen-Chung Kuo and May-Yann Chen* 344

Experimental Studies of Heat Transfer to Horizontal Tubes in a Pilot-Scale Fluidized-Bed Combustor • *Tevfik Bardacki and Benjamin Molayem* 348

Book Review 352

June 1989

Articles

Hydrodynamically Induced Gel Breakdown in Pipes • *T. Viswanathan and Kartic C. Khilar* 353

Laminar Mixed Convection in the Thermal Entrance Region of Horizontal Isothermal Rectangular Channels • *Jenn-Nan Lin and Fu-Chu Chou* 361

A Simple Quasi-Steady Analysis of Turbulent Flow Freezing Transients and Comparison with Experiments • *S. B. Thomason, J. C. Mulligan and J. M. Hill* 368

The Imaginary Planes Method for the Calculation of Radiative Heat Transfer in Industrial Furnaces • *A. Charette, F. Erchiqui and Y. S. Kocaefe* 378

A Study of Ionic Transfer in Electrodialysis Process with Laminar Flow • *Ting-Chia Huang and Jun-Hsien Wang* 385

Power Law Models as Descriptors of the Kinetics of Complex Systems: Temperature Effects • *Peter J. Crickmore* 392

Sequential Statistical Design Strategy in a Kinetic Study of Propylene Oxidation • *H. S. Tan, D. W. Bacon and J. Downie* 397

Modelling of Catalytic Naphtha Reformers • *D. Bommannan, R. D. Srivastava and D. N. Saraf* 405

The Reaction Network for the Oxidation of Propylene Over a Bismuth Molybdate Catalyst • *H. S. Tan, J. Downie and D. W. Bacon* 412

Multiplicity in the Partial Oxidation of Propylene Over a Copper-Molybdena Catalyst • *J. R. Labastida-Bardales, R. R. Hudgins and P. L. Silveston* 418

Maleic Anhydride Formation From 1, 3-Butadiene Oxidation Over a Vanadia Molybdate Catalyst • *Xiaosu Lang, R. R. Hudgins and P. L. Silveston* 423

De-t-Butylation of t-Butylphenols Over Dealuminated Zeolites in Liquid-Solid System • *Takeshige Takahashi, Takami Kai and Masashi Tashiro* 432

Pyrolysis of Grain Screenings in a Batch Reactor • *Alphonsus C. Utioh, Narendra N. Bakhshi and Douglas G. MacDonald* 439

$ZnCl_2$ Catalyzed Flash Hydropyrolysis of +525°C Pitch From Cold Lake Bitumen • *Raj N. Pandey, Eric Ingard and Marten Ternan* 447

Simultaneous Correlation of Excess Gibbs Energy and Enthalpy of Mixing by the UNIQUAC Equation • *Yasar Demirel and Hatice Gecegörmez* 455

Gibbs Energy of Mixing From Empirical Models • *Ding-Yu Peng* 462

Phase Equilibrium in the System Water-Hydrogen Sulphide: Experimental Determination of the LLV Locus • *John J. Carroll and Alan E. Mather* 468

The Structure-Breaking Effect on Oxygen Diffusion Coefficients in Electrolyte and Polyelectrolyte Solutions • *Lu-Kwang Ju and Chester S. Ho* 471

Generic Model Control — A Case Study • *P. L. Lee, R. B. Newell and G. R. Sullivan* 478

A Nonlinear PI(D) Controller • *Arthur Jutan* 485

Optimization of Non-Steady-State Operation of Reactors • *Michèle de Tremblay and Rein Luus* 494

Notes

Catalyst Mixing in Bubble Column Slurry Reactors • *M. Chidambaram* 503

Free Convection Heat Transfer Over a Horizontal Plate at Low Prandtl Number • *P. Singh and K. A. Narayan* 507

A Magic Angle Spinning ^{27}Al NMR Study of the Adsorption of Cl_2 on γ Alumina • *Markus Ch. Rohner, Virendra K. Sharma, and Werner Richarz* 513

Dynamic and Pseudodynamic Modelling of Transient and Periodic CSTR Operation • *K. Klusacek, R. R. Hudgins and P. L. Silveston* 516

Olefin Conversion Over Zeolite H-ZSM-5 • *G. W. Norval, M. J. Phillips, K. S. Virk and R. V. Simons* 521

Errata 523

Book Reviews 524

Summary of Policy on the Use of SI Units 527

August 1989

Articles

Models and Methods of Simulating Gas Pipeline Blowdown • *K. K. Botros, W. M. Jungowski and M. H. Weiss* 529

A Similarity Relationship for the Pressure Drop in Vortex Chambers • *G. H. Vatistas, C. Lam and S. Lin* 540

The Particle Collection Efficiency of a Cascade of Cylinders • *D. B. Ingham, M. L. Hidyard and P. J. Heggs* 545

Steady State Hydrodynamics and Mass Transfer Characteristics of a Karr Extraction Column • *M. C. Camurdan, M. H. I. Baird and P. A. Taylor* 554

Experimental Laminar Falling Film Heat Transfer Coefficients on a Large Diameter Horizontal Tube • *J. T. Rogers and S. S. Goindi* 560

Liquid Solidification in Low Peclet Number Pipe Flows • *S. L. Lee and G. J. Hwang* 569

Mass Transfer from Cylindrical Pellets Submerged in Parallel Flowing Fluid Streams • *K. A. Narayan, B. K. Prasad and R. N. Sharma* 578

Determination of Potash Crystallization Kinetics in a Laboratory-Scale Continuous Cooling Crystallizer • *K. Paine and S. Rohani* 584

Improvement in Separation of the Batch-Type Thermal Diffusion Column with Impermeable Barriers Inserted Between the Plates • *Shau-Weitsai and Homing Yeh* 589

Reconciliation of Mass Flow Rate Measurements in a Chemical Extraction Plant • *W. Holly, R. Cook and C. M. Crove* 595

Novel Pilot Plant Technique for Sizing Gas Absorbers with Chemical Reactions • *Paitoon Tontiwachwuthikul, Axel Meisen and C. J. Lim* 602

Quench Time Modeling in Propane Ultrapyrolysis • *John A. Nighswander, Richard S. Huntrods, Anil K. Mehrotra and Leo A. Behie* 608

Four-Lump Kinetic Model for Fluid Catalytic Cracking Process • *Liang-Sun Lee, Yu-Wen Chen, Tsung-Nien Huang and Wen-Yen Pan* 615

Studies of the Fischer-Tropsch Synthesis on a Cobalt Catalyst. III. Mechanistic Formulation of the Kinetics of Selectivity for Higher Hydrocarbon Formation • *B. Sarup and B. W. Wojciechowski* 620

Correlation of Reactivity with Chemical Structure: Thermal Hydrogenation of Gas Oils • *Murray R. Gray, Farhad Khorasheh, Ivo G. Dalla Lana and Hasip Yeniova* 628

Application of Periodic Operation to Maleic Anhydride Production • *Xiaosu Lang, R. R. Hudgins and P. L. Silveston* 635

Thermal Stability of Morpholine Additive in the Steam-water Cycle of CANDU-PHW Nuclear Power Plants • *Roland Gilbert and Claude Lamarre* 646

On Chemical Equilibrium of Pseudo-One-Element Systems: Application to Oligomerization • *G. W. Norval, M. J. Phillips, R. W. Missen and W. R. Smith* 652
The Computer-Derivation of Thermodynamic Equations. Part III. Chemical System • *D. J. A. Jubb and R. W. Missen* 658
Empirical Strategies for Open-Loop Online Optimization • *R. C. McFarlane and D. S. Bacon* 665

Notes

Heat Transfer in a Continuous Bubble Column • *B. H. Chen* 678
Mass Transfer from Discrete Gas Bubbles in a Reciprocating Plate Column • *M. H. I. Baird and A. Rohatgi* 682
Recovery of Copper from Copper Concentrator Taillings by Leaching • *D. K. Acharjee* 686
Maximizing the Capacity and Life of Depth-type Filters • *F. A. L. Dullien* 689
Reaction Kinetics of Gasification of Black Liquor Char • *J. Li and A. R. P. Van Heiningen* 693
Contents Pages *from Chemical Engineering Research & Design* 681,688,697

Book Reviews 698

Letter to Editor 699

October 1989

1988 Albright & Wilson Americas Award

Blood, Guts and Chemical Engineering • *Michael V. Sefton* 705

Articles

La Modélisation de la Turbulence dans une Enceinte avec Ouvertures et Sources Chaudes Localisées • *Marc Dupuis, Edgard Dernedde et Jean-Claude Methot* 713
Mathematical Model for Gas Flow Through a Packed Bed in the Presence of Sources and Sinks • *E. J. Osinski, P. V. Barr and J. K. Brimacombe* 722
Modelling the Transition to Slug Flow in Horizontal Conduit • *W. P. Jepson* 731
Hydrodynamic Studies with Foaming and Non-Newtonian Solutions in Bubble Columns • *Dragomir B. Bukur and Snehal A. Patel* 741
Droplet Size Characteristics for Insecticide and Herbicide Spray Atomizers • *J. J. C. Picot, M. W. van Vliet and N. J. Payne* 752
The Effects of Surface Active Agents on Jet Breakup in Liquid-Liquid Systems • *A. H. P. Skelland and Perry G. Walker* 762
Heat Transfer in Turbulent Forced Convection Between Parallel-Plates • *M. N. Özişik, R. M. Cotta and W. S. Kim* 771
Effect of Interfacial Velocity and Interfacial Tension Gradient on Momentum, Heat and Mass Transfer • *Akira Hirata, Madoka Kawakami and Yasunor Okano* 777
Extraction and Absorption with a Vibrating Perforated Plate • *M. H. I. Baird, S. Vijayan, N. V. Rama Rao and A. Rohatgi* 787
Derivation of Performance Equations for Solid-Solid Screens • *R. W. Gooding and R. J. Kerekes* 801
Experimental Study of the Elutriation of Particles from Rotary Kilns • *E. N. Tackie, A. P. Watkinson and J. K. Brimacombe* 806
Minimum Tank Volumes for CFST Bioreactors in Series • *Gordon A. Hill and Campbell W. Robinson* 818
An Adaptive Strategy for Solving Kinetic Model Concomitant Estimation – Reduction Problems • *Gheorghe Maria* 825
Catalytic Reactions of Methylcyclopentane on HY Zeolite • *J. Abbot and B. W. Wojciechowski* 833
Analysis of Several Methods to Determine the Activity of Water in Solutions of Strong Electrolytes • *H. A. Correa and R. E. Vega* 839
Solubility of H_2S, CO_2 and Their Mixtures in an AMP Solution • *T. T. Teng and A. E. Mather* 846
Interfacial Viscosity and the Stability of Emulsions • *John R. Campanelli and David G. Cooper* 851
Assessment of Control Loop Performance • *Thomas J. Harris* 856

Notes

Non-Newtonian Two-Phase Circulation in Bubble Columns • *Nigel N. Clark, Rory L. C. Flemmer and Jan W. Van Egmond* 862
Flow Regimes and Mass Transfer in Counter-Current Bubble Columns • *S. Uchida, S. Tsuyutani and T. Seno* 866
Dissolution of Spherical Solid Particles in a Stagnant Fluid: an Analytical Solution • *Yu-Wen Chen and Pei-Jan Wang* 870

December 1989

Editorial • *N. Epstein* 881

Articles

Laminar Start-Up Flow in Short Pipe Lengths • *Gregory S. Patience and Anil K. Mehrotra* 883
Turbulent Mixing in Coflowing Plane Jets • *E. W. Grandmaison and N. L. Zettler* 889
Mixing Indices in Coflowing Plane Jets: High Momentum Conditions • *S. Ng and E. W. Grandmaison* 898
Self Oscillation Phenomena of Turbulent Jets in a Channel • *Kazuhiro Murai, Yosuke Kawashima, Shigeyasu Nakanishi and Masao Taga* 906
The Spouting Regime Map, Bubbling Characteristics and Bed Expansion of Deep Beds of Large Hollow Polyethylene Spheres • *R. Zamora, H. Littman and M. H. Morgan III* 912
Flow Characterization of a Flotation Column • *Rajinder Pal and Jacob Masliyah* 916
The Effects of Clay Fines on Oil in Water Dispersions • *J. R. Spence and J. H. Masliyah* 924
Analysis of an RF Introduction Plasma Torch with a Permeabe Ceramic Wall • *Javad Mostaghimi, Michel Dostie and Jerzy Jurewicz* 929
Condensation of Vertical Plate Fins of Variable Cross Section-Limiting Solutions • *P. K. Sarma, S. P. Chary and V. Dharma Rao* 937
Mass Transfer in Electrochemical Reactors Employing Gas Evolving Mercury Pool Cathodes • *G. H. Sedahmed and A. M. Ahmed* 942
Modelling of Decomposition of a Synthetic Core of Methane Gas Hydrate by Coupling Intrinsic Kinetics with Heat Transfer Rates • *A. K. M. Jamaluddin, N. Kalogerakis and P. R. Bishnoi* 948
Modelling the Kinetics of Fast Catalytic Cracking Reactions • *R. Collyer, M. Larocca and H. de Lasa* 955
Oxidation Kinetics of Anthracene with Nitrogen Dioxide in Acetic Acid • *R. Rodriguez and J. F. Tijero* 963
Experimental Study of an Extruder-Feeder for Biomass Direct Liquefaction • *D. H. White, N. R. Schott and D. Wolf* 969
A Study of Bitumen Recovery by Gravity Drainage Using Low Temperature Soluble Gas Injection • *S. G. Dunn, E. H. Nenniger and V. S. V., Rajan* 978
Catalytic Hydrogenation of Carbon Monoxide to Alkenes Over Partially Degraded Iron–Cobalt Complexes • *R. Snel* 992

Phase Equilibrium in the System Water–Hydrogen Sulphide: Modelling the Phase Behavior with an Equation of State • *John J. Carroll and Alan E. Mather* . 999
Viscosity of Cold Lake Bitumen and Its Fractions • *Anil K. Mehrotra, Robert R. Eastick and William Y. Svrcek* 1004

Notes

Modelling the Internal Flow Structure of Circulating Fluidized Beds • *Franco Berruti and Nicolas Kalogerakis* 1010
On the Possibility of General Prediction of Gas Holdup in Reciprocating Plate Columns • *V. B. Veljkovic and D. U. Skala* 1015
An Analysis of Laminar Forced Convection Film Boiling • *Vijay Rajagopalan and V. Subramanian* 1019
A Study of a Simulated Moving Bed Adsorber Based on the Axial Dispersion Model • *Katsuyuki Kubota, Chito Hata and Shinya Hayashi* 1025
The Adsorption of *p*-Nitrophenol on Anion Exchange Resin at Various Temperatures • *Ting-Chia Huang and Lan-Tai Cho* 1030
Pressure Equalization in Diffusion Cells • *David Trigg, R. R. Hudgins and P. L. Silveston* 1034

Book Reviews 1036

Letter to the Editor 1038

Table of Contents 1989 1039

Index of Authors 1043

Keyword Index 1048

Reviewers 1052

Contents Page from Chemical Engineering Research and Design 1056